To better serve all of our customers Indium Corporation has generated one MSDS, for this product, to be used within the United States as well as internationally. Some of the regulatory information contained within may not be applicable to the customer’s individual state or country. Unless otherwise stated the health and safety information provided within is applicable to all products.

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: NC-771
SDS Number: SDS-IN LF013
Revised Date: 1 APRIL 2014

Product Use: Industrial Use - Liquid Flux

MANUFACTURER:

In America:
The Indium Corporation of America
1676 Lincoln Ave., Utica NY 13502
Information: (315) 853-4900
nswarts@indium.com

Chicago Materials Division
80 Scott St.
Elk Grove Village, Illinois 60004
Information: (847) 439-9135

In Europe:
Indium Corporation of Europe
7 Newmarket Ct.
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In Asia:
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

EMERGENCY PHONE:
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

In China:
Indium Corporation (Suzhou) Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:  Carcinogen listed in

- √ Eye  - √ Inhalation  - √ Skin  - √ Ingestion  - NTP  - IARC  - OSHA  - √ Not Listed

GHS:

Signal Word: Danger

Hazard Statements:

H225  Highly Flammable liquid and vapor
H316  Causes mild skin irritation
H319  Causes serious eye irritation
H336  May cause drowsiness or dizziness

Precautionary statement(s)

P210  Keep away from heat/sparks/open flames/hot surfaces. – No smoking
P233  Keep container tightly closed
P240  Ground container and receiving equipment
P261  Avoid breathing dust/fume/gas/mist/vapors/spray
P270  Do not eat, drink or smoke when using this product
P273  Avoid release to the environment
P280  Wear protective gloves/protective clothing/eye protection/face protection
P301 +P314  IF SWALLOWED: Get Medical advice/attention if you feel unwell.
P302 +P352  IF ON SKIN: Wash with plenty of soap and water
P304 + 341  IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351  IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification – isopropyl alcohol
Eye irritant – (Category 2A)
Flammable liquids - (Category 2)
Skin irritation- (Category 3)
Specific target organ systemic toxicity (single exposure) – (Category 3), Central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

Ingestion:  May cause irritation.

Inhalation:  Heated vapor concentrations may be irritating to respiratory tract. Vapors may cause drowsiness and dizziness. Acute effects to high levels of isopropyl alcohol through inhalation are alcoholic intoxication and narcosis.
Skin Contact: May cause skin irritation.

Chronic: Isopropyl alcohol target organs: nerves/kidneys. Otherwise not established.

Note: The Indium Corporation does not recommend, manufacture, market or endorse any of it's product's for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<tbody>
<tr>
<td>2-PROPANOL</td>
<td>85-95</td>
<td>67-63-0/200-661-7</td>
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<tr>
<td>(ISOPROPYL ALCOHOL)</td>
<td></td>
<td>(US) 980</td>
<td>983</td>
<td>1230</td>
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<td>999</td>
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<td>(Singapore) 983</td>
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<td>980</td>
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<td>(China) -</td>
<td>350</td>
<td>700</td>
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<tr>
<td>PROPRIETARY</td>
<td>5-15</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

Symbol: XI, F  Risk Phrases: R11, R36, R67

PRODUCT DOES NOT CONTAIN ANY EU SUBSTANCES OF VERY HIGH CONCERN (SVHC)

N.E. = Not established  EU = European Union Occupational Exposure

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 16°C(60°F)  Method: Closed cup equilibrium method.

Auto-ignition Temperature: Not established.

Flammable Limits: Flammable, limits not established
6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Do not allow to enter waterway. Keep flame away or other sources of ignition. Dispose of following all Federal, State and Local regulations. In the EU refer to the Waste assessment rules.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Ground containers.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue. Ground containers for static protection.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Local exhaust ventilation may be necessary to control any air contaminants to within their exposure limits during the use if thus product. Additionally, the odor threshold of isopropyl alcohol is 50 ppm and ventilation may be required to keep annoyance odors to the minimum levels. Ventilation is recommended when heating product. Use non-sparking tools and equipment.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves(nitrile). Protective outer garment, apron and sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear Liquid mixture
Odor: Mild alcoholic odor.
Boiling Point: Not applicable.
Melting Point: Not applicable.
10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Open flame or other sources of ignition and high temperatures. Acids, halogens, aluminum and oxidizing agents.
Hazardous Decomposition / Combustion: Elemental oxides
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

Oral LD50 (isopropyl alcohol)
LD50 Oral- rat- 5,045 mg/kg
Inhalation LC50 (isopropyl alcohol)
LC50 inhalation-rat-8h-16000 ppm
Dermal LD50
LD50 – Dermal- rabbit-12,800 mg/kg

RTECS: Isopropyl alcohol NT8050000

12. ECOLOGICAL INFORMATION

Product not tested.
LC50-Pimephales promelas (fathead minnow)- 9,640 mg/l – 96h (isopropyl alcohol)
EC50-Daphnia magna (water flea) – 5,102 mg/l – 24h (isopropyl alcohol)

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Recycle or dispose of as hazardous waste.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

Shipping Name: UN1219, Isopropanol ,3, PG II
15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product complies with the requirements under the EU Directive 2002/95/EC (RoHS).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified under the Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agent in the Workplace, GBZ2-2002.

SARA 313 Listing - 40 CFR 372.65 - None

All ingredients are listed on the EPA TSCA Inventory.

EC Classification, Packaging and Labeling Requirements:
Symbol and Hazard Classification of Product

XI, F

Risk Phrases:
R11 Highly Flammable
R36 Irritating to eyes
R67 Vapors may cause drowsiness and dizziness

Safety Phrases:
S16 Keep away from sources of ignition – “No Smoking”
S20/21 When using do not eat, drink or smoke
S23 Do not breathe fumes/gas/vapor/spray
S24/25 Avoid contact with skin and eyes
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S28 After contact with skin wash immediately with plenty of soap and water
S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label
S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating:  
Health: 2  
Fire: 3  
Reactivity: 0

Revised Date: 1 APRIL 2014
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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Note: This MSDS may be translated into an international language. If there is any misinterpretation or misunderstanding of any words or phases that may occur within any translation the ENGLISH language shall always prevail.