1. Identification

Product identifier: HydroForce® Zero VOC General Purpose Cleaner

Other means of identification:
- Product code: 14444, 14445, 14446, 14447, 14448, 14449

Recommended use: General purpose cleaner

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:

Manufactured or sold by:
- Company name: CRC Industries, Inc.
- Address: 885 Louis Dr.
  Warminster, PA 18974 US
- Telephone:
  - General Information: 215-674-4300
  - Technical Assistance: 800-521-3168
  - Customer Service: 800-272-4620
  - 24-Hour Emergency (CHEMTREC): 800-424-9300 (US) 703-527-3887 (International)
- Website: www.crcindustries.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards:
- Hazardous to the aquatic environment, acute hazard Category 3
- Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards: Not classified.

Label elements:
- Hazard symbol: None.
- Signal word: Not available.
- Hazard statement: Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement:

Prevention:
Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. Observe good industrial hygiene practices. Avoid release to the environment.

Response:
Wash hands after handling.

Storage:
Store away from incompatible materials.

Disposal:
Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC): None known.

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>80 - 90</td>
<td></td>
</tr>
<tr>
<td>Surfactant</td>
<td>Proprietary</td>
<td>5 - 10</td>
<td></td>
</tr>
<tr>
<td>Trisodium citrate dihydrate</td>
<td>6132-04-3</td>
<td>5 - 10</td>
<td></td>
</tr>
</tbody>
</table>

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.
4. First-aid measures

**Inhalation**
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

**Skin contact**
Rinse skin with water/shower. Get medical attention if irritation develops and persists.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire-fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Prevent entry into waterways, sewer, basements or confined areas.

**Environmental precautions**
Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

**Precautions for safe handling**
Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage. For product usage instructions, please see the product label.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
No exposure limits noted for ingredient(s).

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment

Eye/face protection: Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection: Wear protective gloves such as: Neoprene. Nitrile. Rubber gloves.

Other: Wear suitable protective clothing.

Respiratory protection: If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

- Physical state: Liquid.
- Form: Liquid.
- Color: Clear.
- Odor: Mild detergent.
- Odor threshold: Not available.
- pH: 10.3
- Melting point/freezing point: 32 °F (0 °C) estimated
- Initial boiling point and boiling range: 212 °F (100 °C) estimated
- Flash point: None (Tag Closed Cup)
- Evaporation rate: Slow.
- Flammability (solid, gas): Not available.
- Upper/lower flammability or explosive limits:
  - Flammability limit - lower (%): Not available.
  - Flammability limit - upper (%): Not available.
- Vapor pressure: 20.9 hPa estimated
- Vapor density: Not available.
- Relative density: 1.04
- Solubility (water): Appreciable.
- Partition coefficient (n-octanol/water): Not available.
- Auto-ignition temperature: 302 °F (150 °C) estimated
- Decomposition temperature: Not available.
- Viscosity (kinematic): Not available.
- Percent volatile: 85.8 % estimated

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Contact with incompatible materials.


Hazardous decomposition products: No hazardous decomposition products are known.
11. Toxicological information

Information on likely routes of exposure

- **Ingestion**: Expected to be a low ingestion hazard.
- **Inhalation**: Health injuries are not known or expected under normal use.
- **Skin contact**: Prolonged skin contact may cause temporary irritation.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

**Acute toxicity**

Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

<table>
<thead>
<tr>
<th>Product</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>HydroForce® Zero VOC General Purpose Cleaner</td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Rat</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation**

Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**

Direct contact with eyes may cause temporary irritation.

**Respiratory sensitization**

Not available.

**Skin sensitization**

This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

Not classified.

**Specific target organ toxicity - repeated exposure**

Not classified.

**Aspiration hazard**

Not available.

12. Ecological information

**Ecotoxicity**

Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>HydroForce® Zero VOC General Purpose Cleaner</td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
</tr>
<tr>
<td>Acute</td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
</tr>
<tr>
<td>Components</td>
<td></td>
</tr>
<tr>
<td>Ethoxylated alcohol (CAS Proprietary)</td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
</tr>
</tbody>
</table>
**Components Test Results**

<table>
<thead>
<tr>
<th>Quaternary amine compound (CAS Proprietary)</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Trout family (Salmonidae)</td>
</tr>
</tbody>
</table>

| Trisodium citrate dihydrate (CAS 6132-04-3) |         |              |
| **Aquatic**                                |         |              |
| Crustacea                                  | EC50    | Water flea (Ceriodaphnia dubia) | 655 - 825.9 mg/l, 48 hours |

* Estimates for product may be based on additional component data not shown.

| Persistence and degradability | No data is available on the degradability of this product. |
| Bioaccumulative potential     | No data available. |
| Mobility in soil              | No data available. |
| Other adverse effects         | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

**13. Disposal considerations**

Disposal of waste from residues / unused products: This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code: Not regulated.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

**14. Transport information**

DOT: Not regulated as dangerous goods.

IATA: Not regulated as dangerous goods.

IMDG: Not regulated as dangerous goods.

**15. Regulatory information**

US federal regulations: This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.


SARA 304 Emergency release notification: Not regulated.


US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance: Not listed.


CERCLA Hazardous Substances: Reportable quantity: Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List: Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): Not regulated.
Safe Drinking Water Act (SDWA)  
Not regulated.

Food and Drug Administration (FDA)  
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)  
Section 311/312 Hazard categories  
Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No  
SARA 302 Extremely hazardous substance  
No

US state regulations  
US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)  
Not listed.

US. New Jersey Worker and Community Right-to-Know Act  
Not listed.

US. Massachusetts RTK - Substance List  
None.

US. Pennsylvania Worker and Community Right-to-Know Law  
Not listed.

US. Rhode Island RTK  
None.

US. California Proposition 65  
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations  
EPA  
VOC content (40 CFR 51.100(s))  
0 %

Consumer products (40 CFR 59, Subpt. C)  
Not regulated

State  
Consumer products  
This product is regulated as a General Purpose Cleaner (non-aerosol). This product is compliant for use in all 50 states.  
VOC content (CA)  
0 %

VOC content (OTC)  
0 %

International Inventories  
<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
16. Other information, including date of preparation or last revision

Issue date: 01-05-2015
Prepared by: Allison Cho
Version #: 01
Further information: CRC # 686

HMIS® ratings:
- Health: 1
- Flammability: 0
- Physical hazard: 0
- Personal protection: B

NFPA ratings:
- Health: 1
- Flammability: 0
- Instability: 0

Disclaimer: CRC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries’ knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries.