1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SF 7452 known as LOCTITE 7452
IDH number: 135267

Product type: Accelerator
Item number: 18490
Restriction of Use: None identified

Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS | HAZARD CATEGORY
--- | ---
FLAMMABLE LIQUID | 2
EYE IRRITATION | 2A
SKIN SENSITIZATION | 1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3

PICTOGRAM(S)

Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>60 - 100</td>
</tr>
<tr>
<td>Fragrance</td>
<td>Unknown</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:**
Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

**Skin contact:**
Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. If symptoms develop and persist, get medical attention.

**Eye contact:**
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:**
DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Symptoms:**
See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:**
Foam, dry chemical or carbon dioxide.

**Special firefighting procedures:**
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:**
Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

**Hazardous combustion products:**

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**
Do not allow product to enter sewer or waterways.

**Clean-up methods:**
Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.
7. HANDLING AND STORAGE

**Handling:**
Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.

**Storage:**
Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>250 ppm TWA 500 ppm STEL</td>
<td>1,000 ppm (2,400 mg/m3) PEL</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Fragrance</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**Engineering controls:**
Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

**Respiratory protection:**
Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respirator use (29 CFR 1910.134).

**Eye/face protection:**
Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:**
Use impermeable gloves and protective clothing as necessary to prevent skin contact. Butyl rubber gloves. Neoprene gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**
Liquid

**Color:**
Clear, to, amber

**Odor:**
Acetone

**Odor threshold:**
Not available.

**pH:**
Not applicable

**Vapor pressure:**
185 mm hg (20 °C (68°F)) Approximately

**Boiling point/range:**
57 °C (134.6 °F)

**Melting point/ range:**
Not available.

**Specific gravity:**
0.7926

**Vapor density:**
2 Approximately

**Flash point:**
-17 °C (1.4 °F) Tagliabue closed cup

**Flammable/Explosive limits - lower:**
2.8 %

**Flammable/Explosive limits - upper:**
12.8 %

**Autoignition temperature:**
Not available.

**Flammability:**
Not applicable

**Evaporation rate:**
1.9 (Ether = 1)

**Solubility in water:**
Soluble

**Partition coefficient (n-octanol/water):**
Not available.

**VOC content:**
1.02 %; 80 g/l

**Viscosity:**
Not available.

**Decomposition temperature:**
Not available.
### 10. STABILITY AND REACTIVITY

<table>
<thead>
<tr>
<th>Stability:</th>
<th>Stable at normal conditions.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazardous reactions:</td>
<td>Will not occur.</td>
</tr>
<tr>
<td>Hazardous decomposition products:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Incompatible materials:</td>
<td>Strong oxidizing agents.</td>
</tr>
<tr>
<td>Reactivity:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Conditions to avoid:</td>
<td>See &quot;Handling and Storage&quot; (Section 7) and &quot;Incompatibility&quot; (Section 10).</td>
</tr>
</tbody>
</table>

### 11. TOXICOLOGICAL INFORMATION

#### Relevant routes of exposure:
Skin, Inhalation, Eyes

#### Potential Health Effects/Symptoms

- **Inhalation:** Vapours may cause drowsiness and dizziness. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness.
- **Skin contact:** May cause an allergic skin reaction. Skin absorption is possible, but harmful effects are not expected from this route of exposure under normal conditions of handling and use.
- **Eye contact:** Causes serious eye irritation. Exposure to vapor may cause tearing of the eyes, irritation and burning sensation.
- **Ingestion:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

#### Hazardous Component(s)

<table>
<thead>
<tr>
<th>Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>Oral LD50 (Mouse) = 3,000 mg/kg</td>
<td>Central nervous system, Irritant</td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rabbit) = 5,340 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rat) = 5,800 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Mouse) = 9,800 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Dermal LD50 (Rabbit) = 20,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Inhalation LC50 (Rat, 4 h) = 76 mg/l</td>
<td></td>
</tr>
<tr>
<td>Fragrance</td>
<td>None</td>
<td>No Data</td>
</tr>
</tbody>
</table>

#### Hazardous Component(s)

<table>
<thead>
<tr>
<th>Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Fragrance</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

### 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Acetone
Hazard class or division: 3
Identification number: UN 1090
Packing group: II
DOT Hazardous Substance(s): Acetone

International Air Transportation (ICAO/IATA)

Proper shipping name: Acetone
Hazard class or division: 3
Identification number: UN 1090
Packing group: II
Exceptions: (Not more than 500 ml), May Qualify as Consumer Commodity, ID8000

Water Transportation (IMO/IMDG)

Proper shipping name: ACETONE
Hazard class or division: 3
Identification number: UN 1090
Packing group: II
Exceptions: Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Fire, Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.
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