1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SF 770 PRIMER known as LOCTITE® 770™ Primer Prism® P
IDH number: 135266

Product type: Primer
Item number: 18396

Restriction of Use: None identified
Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR. MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLAMMABLE LIQUID</td>
<td>2</td>
</tr>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>EYE IRRITATION</td>
<td>2A</td>
</tr>
<tr>
<td>SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE</td>
<td>3</td>
</tr>
<tr>
<td>ASPIRATION HAZARD</td>
<td>1</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention:
Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

Response:
IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage:
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Heptane</td>
<td>142-82-5</td>
<td>60 - 100</td>
</tr>
</tbody>
</table>

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

**Skin contact:** Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

**Ingestion:** Do not induce vomiting. Get medical attention.

**Symptoms:** See Section 11.

**Notes to physician:** Aspiration may cause pulmonary edema or aspiration pneumonia.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

**Unusual fire or explosion hazards:** Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

**Hazardous combustion products:** Oxides of carbon. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Remove all sources of ignition. Do not allow product to enter sewer or waterways.

**Clean-up methods:** Ensure adequate ventilation. Store in a partly filled, closed container until disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.
7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.

Storage: For safe storage, store between 0 °C (32°F) and 49 °C (120.2 °F). Keep in a cool, well ventilated area. Keep container closed. Store away from ignition sources.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Heptane</td>
<td>400 ppm TWA 500 ppm STEL</td>
<td>500 ppm (2.000 mg/m3) PEL</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respirator use (29 CFR 1910.134).

Eye/face protection: Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Transparent, colourless, Clear
Odor: Aliphatic
Odor threshold: Not available.
pH: Not available.
Vapor pressure: 35 mm hg (20 °C (68°F))
Boiling point/range: 205 - 210 °F (96.1 - 98.9 °C) None
Melting point/range: Not available.
Specific gravity: 0.68
Vapor density: 3.45
Flash point: -2 °C (28.4 °F)
Flammable/Explosive limits - lower: 1.1 %
Flammable/Explosive limits - upper: 6.7 %
Autoignition temperature: Not available.
Evaporation rate: 2.7 (Ether = 1)
Solubility in water: Not miscible
Partition coefficient (n-octanol/water): Not available.
VOC content: 99.9 %; 680 g/l
Viscosity: Not available.
Decomposition temperature: Not available.
10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous reactions: Will not occur.
Hazardous decomposition products: No data
Reactivity: Not available.
Conditions to avoid: Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: This product may be fatal if it is swallowed. Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Heptane</td>
<td>Inhalation LC50 (RAT, 4 h) = 103 mg/l</td>
<td>Central nervous system, Irritant</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Heptane</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: Heptanes
Hazard class or division: 3
Identification number: UN 1206
Packing group: II
15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

CERCLA/SARA Section 313: None above reporting de minimis

CERCLA Reportable quantity: n-Heptane (CAS# 142-82-5) 100 lbs. (45.4 kg)

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Catherine Bimler, Regulatory Affairs Specialist

Issue date: 10/23/2014

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