

1: PRODUCT AND COMPANY IDENTIFICATION

Trade name: 2331ZX

Application of the substance / the preparation: Soldering Flux

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Kester Inc.
 800 West Thorndale Avenue
 Itasca, IL 60143
 Tel (630) 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
 Heng Qiao Road
 Wujiang Economic Development Zone
 Suzhou, Jiangsu 215200 China
 Tel +86 512 82060808

Information department: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300
 CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H312 Harmful in contact with skin.

Acute Tox. 4 H332 Harmful if inhaled.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labeled according to the CLP regulation.

Hazard pictograms



GHS02 GHS05 GHS07

Signal word Danger

Trade name: 2331ZX

(Contd. of page 1)

Hazard statements

- H225 Highly flammable liquid and vapor.
 H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.
 H318 Causes serious eye damage.
 H335+H336 May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statements

- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P280 Wear protective gloves / eye protection.
 P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard description:**WHMIS Symbols**

- B2 - Flammable liquid
 D2A - Very toxic material causing other toxic effects

**Classification system:****NFPA ratings (scale 0 - 4)****HMIS-ratings (scale 0 - 4)**







HEALTH	2	Health = 2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

2.3 Other hazards**Results of PBT and vPvB assessment**

- PBT: Not applicable.
 vPvB: Not applicable.

3: COMPOSITION OF MIXTURE

Description: Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range	
CAS: 67-63-0 EINECS: 200-661-7	Isopropanol	 Flam. Liq. 2, H225  Eye Irrit. 2A, H319; STOT SE 3, H336	55-70%
CAS: 56-81-5 EINECS: 200-289-5	glycerol		10-25%
CAS: 111-42-2 EINECS: 203-868-0	diethanolamine	 Carc. 2, H351; STOT RE 2, H373  Skin Corr. 1B, H314; Eye Dam. 1, H318  Acute Tox. 4, H302	5-10%
CAS: 506-59-2 EINECS: 208-046-5	dimethylammonium chloride	 Acute Tox. 4, H302	5-10%

(Contd. on page 3)

Trade name: 2331ZX

(Contd. of page 2)

 CAS: 79-14-1 glycolic acid
 EINECS: 201-180-5

 Skin Corr. 1B, H314; Eye Dam. 1, H318
 Acute Tox. 4, H302

3-5%

Additional information:

This product will be heated to a temperature of 217C (Celsius) during soldering. All volatile substances will evaporate and not remain on the finished circuit board.

4: FIRST AID MEASURES**4.1 Description of first aid measures**

General information: Follow general first aid procedures.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing: Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5: FIREFIGHTING MEASURES**5.1 Extinguishing media**

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

For safety reasons unsuitable extinguishing agents: Water with full jet

5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Nitrogen oxides (NO_x)

Carbon dioxide (CO₂)

5.3 Advice for firefighters

Protective equipment: Wear self-contained respiratory protective device.

6: ACCIDENTAL RELEASE MEASURES**6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7: HANDLING AND STORAGE**7.1 Precautions for safe handling**

Store in cool, dry place in tightly closed receptacles.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

(Contd. on page 4)

Trade name: 2331ZX

(Contd. of page 3)

Information about protection against explosions and fires: Keep ignition sources away - Do not smoke.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Store away from oxidizing agents.

Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

7.3 Specific end use(s) No further relevant information available.

8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Additional information about design of technical systems: No further data; see item 7.

8.1 Control parameters

Components with limit values that require monitoring at the workplace:

67-63-0 Isopropanol

PEL	Long-term value: 980 mg/m ³ , 400 ppm
REL	Short-term value: 1225 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
TLV	Short-term value: 984 mg/m ³ , 400 ppm Long-term value: 492 mg/m ³ , 200 ppm BEI

Additional information:

PEL = Permissible Exposure Limit (OSHA)

TLV= Threshold Limit Value (ACGIH)

OSHA= Occupational Safety and Health Administration

ACGIH= American Conference of Governmental Industrial Hygienists

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Breathing equipment:

Exposure Controls: Use appropriate engineering control such as process enclosures, local exhaust ventilation to control airborne levels below recommended exposure limits.

When ventilation is not sufficient to remove airborne levels from the breathing zone, a NIOSH safety approved respirator or self-contained breathing apparatus should be worn. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

Not necessary if room is well ventilated.

Protection of hands:



Protective gloves

Material of gloves:

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 5)

Trade name: 2331ZX

(Contd. of page 4)

Eye protection:
Safety Glasses with Sideshields at all times.



Face Shield with Safety Glasses when refilling.

9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

General Information

Appearance:

Form: Liquid
Color: Amber colored
Odor: Mild

pH-value at 20 °C (68 °F): 6.7

Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 82 °C (180 °F)

Flash point: 18 °C (64 °F)

Ignition temperature: 370 °C (698 °F)

Auto igniting: Product is not selfigniting.

Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

Explosion limits:

Lower: 0.9 Vol %
Upper: 12.0 Vol %

Vapor pressure at 20 °C (68 °F): 43 hPa (32 mm Hg)

Density at 20 °C (68 °F): 0.9 g/cm³ (7.511 lbs/gal)

Solubility in / Miscibility with

Water: Miscible

Solvent content:

Organic solvents: VOC Content 649 g/L

10: STABILITY AND REACTIVITY

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: Strong acids, strong oxidizers.

10.6 Hazardous decomposition products:

Hydrogen chloride (HCl)

(Contd. on page 6)

Trade name: 2331ZX

Nitrogen oxides

(Contd. of page 5)

11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity:

Harmful if swallowed, in contact with skin or if inhaled.

LD/LC50 values that are relevant for classification:
67-63-0 Isopropanol

Oral	LD50	5045 mg/kg (rat)
Dermal	LD50	12800 mg/kg (rabbit)
Inhalative	LC50/4 h	30 mg/l (rat)

111-42-2 diethanolamine

Oral	LD50	1600 mg/kg (rat)
Dermal	LD50	12200 mg/kg (rabbit)

Primary irritant effect:
on the skin: Possible local irritation by contact with flux or fumes.

on the eye:

Smoke during soldering can cause eye irritation.

Causes serious eye damage.

through inhalation:

Vapors during use may irritate mucous membranes and respiratory system. High concentrations can cause headache, dizziness, and nausea.

through ingestion: May cause gastrointestinal irritation.

Sensitization: Based on available data, the classification criteria are not met.

Additional toxicological information:
Carcinogenic categories
IARC (International Agency for Research on Cancer)

67-63-0	Isopropanol	3
111-42-2	diethanolamine	2B

NTP (National Toxicology Program)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12: ECOLOGICAL INFORMATION

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:
General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment
PBT: Not applicable.

vPvB: Not applicable.

Trade name: 2331ZX

(Contd. of page 6)

13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Disposal must be made according to official regulations.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14: TRANSPORT INFORMATION

14.1 UN-Number

DOT, ADR, IMDG, IATA

UN1219

14.2 UN proper shipping name

DOT, ADR, IMDG, IATA

UN 1219 Isopropanol, mixture, 3, II

14.3 Transport hazard class(es)

UN 1219 Isopropanol, mixture, 3, II

DOT



**Class
Label**

3 Flammable liquids
3

ADR, IMDG, IATA



**Class
Label**

3 Flammable liquids
3

14.4 Packing group

DOT, IMDG, IATA

II

Marine pollutant:

No

14.6 Special precautions for user

Not applicable.

Danger code (Kemler):

33

EMS Number:

F-E,S-D

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

Transport/Additional information:

DOT

Quantity limitations

On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

ADR

Excepted quantities (EQ)

Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

(Contd. on page 8)

Trade name: 2331ZX

(Contd. of page 7)

IMDG

Limited quantities (LQ)
Excepted quantities (EQ)

1L
Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml
UN 1219 Isopropanol, mixture, 3, II

UN "Model Regulation":

15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

111-42-2 | diethanolamine

TSCA (Toxic Substances Control Act): Kester certifies that all components listed below for the subject finished product are on the TSCA Inventory of Chemical Substances and are not subject to any chemical specific regulation under TSCA Section 12(b) export notification requirements delineated at 40 CFR part 707, subpart D.

All ingredients are listed or exempt from listing.

California Proposition 65

Chemicals known to cause cancer:

diethanolamine

Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)

None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

CANADA:

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labeled according to the CLP regulation.

Hazard pictograms



GHS02 GHS05 GHS07

Signal word Danger

Hazard statements

H225 Highly flammable liquid and vapor.
H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.
H318 Causes serious eye damage.

(Contd. on page 9)

Trade name: 2331ZX

(Contd. of page 8)

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P280 Wear protective gloves / eye protection.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16: OTHER INFORMATION

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department

Contact: EHS_Kester@kester.com

Date of preparation / last revision 08/14/2015 / 8

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids, Hazard Category 2

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Carc. 2: Carcinogenicity, Hazard Category 2

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2

*** Data compared to the previous version altered.**