Section 1. Identification

GHS product identifier : Circuitworks® No-Clean Tacky Flux
Other means of identification : Fluxing agents soldering
Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Supplier's details : Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152
Tel. 770-424-4888 or toll free 800-645-5244

Emergency telephone number (with hours of operation) : Chemtrec - 1-800-424-9300 or collect 703-527-3887
24/7

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 3
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 63%

GHS label elements
Hazard pictograms : 

Signal word : Danger
Hazard statements : Toxic if swallowed.
Causes eye irritation.

Precautionary statements
Prevention : Wear eye or face protection. Do not eat, drink or smoke when using this product.
Wash hands thoroughly after handling.
Response : IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage : Store locked up.
Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazard not otherwise classified : None known.
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>Mixture</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of</td>
<td>Fluxing agents soldering</td>
</tr>
<tr>
<td>identification</td>
<td></td>
</tr>
</tbody>
</table>

CAS number/other identifiers
- **CAS number**: Not applicable.
- **Product code**: CW8500, CW8510

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl),α-hydro-ω-hydroxy- Ethane-1,2-diol, ethoxylated</td>
<td>36 - 74</td>
<td>25322-68-3</td>
</tr>
<tr>
<td>Distillates (petroleum), hydrotreated middle</td>
<td>5 - 15</td>
<td>64742-46-7</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

**Description of necessary first aid measures**

- **Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. If irritation persists, get medical attention.

- **Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

- **Skin contact**: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

- **Ingestion**: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

- **Potential acute health effects**
  - **Eye contact**: Causes eye irritation.
  - **Inhalation**: No known significant effects or critical hazards.
  - **Skin contact**: May cause skin irritation.
  - **Ingestion**: Toxic if swallowed. May be irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

- **Eye contact**: Adverse symptoms may include the following: irritation watering redness
- **Inhalation**: No specific data.
Section 4. First aid measures

Skin contact: Adverse symptoms may include the following:
- irritation
- redness

Ingestion: Adverse symptoms may include the following:
- Toxic if swallowed.
- Ingestion Seek medical attention.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Indication of immediate medical attention and special treatment needed, if necessary

Skin contact: Ingestion
Adverse symptoms may include the following:
-irritation
-redness

Ingestion: Seek medical attention.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical

Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide

No specific fire or explosion hazard.

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Environmental precautions

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Section 6. Accidental release measures

Large spill: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl),α-hydro-ω-hydroxy- Ethane-1,2-diol, ethoxylated</td>
<td>AIHA WEEL (United States, 10/2011). TWA: 10 mg/m³ 8 hours. Form: Aerosol</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Section 8. Exposure controls/personal protection

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance
- Physical state: Solid. [Paste.]
- Color: Yellow.
- Odor: Mild. Solvent.
- Odor threshold: Not available.
- pH: Not available.
- Melting point: 183°C (361.4°F)
- Boiling point: Not available.
- Flash point: Closed cup: >93.3°C (>199.9°F)
- Evaporation rate: Not available.
- Flammability (solid, gas): Not available.
- Lower and upper explosive (flammable) limits: Not available.
- Vapor pressure: Not available.
- Vapor density: Not available.
- Relative density: 1.5
- Solubility: Not available.
- Partition coefficient: n-octanol/water: Not available.
- Auto-ignition temperature: Not available.
- Decomposition temperature: Not available.
- Viscosity: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid: No specific data.

Incompatible materials: No specific data.

Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), hydrotreated middle</td>
<td>LD50 Oral</td>
<td>Rat - Male</td>
<td>50 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl), α-hydro-ω-hydroxy- Ethane-1,2-diol, ethoxylated</td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 500 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>500 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 500 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>500 milligrams</td>
<td>-</td>
</tr>
</tbody>
</table>

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact: Causes eye irritation.
Inhalation: No known significant effects or critical hazards.
Skin contact: May cause skin irritation.
Ingestion: Toxic if swallowed. May be irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following: irritation, watering, redness.
Inhalation: No specific data.
Section 11. Toxicological information

Skin contact: Adverse symptoms may include the following:
- irritation
- redness

Ingestion: Adverse symptoms may include the following:
- Toxic if swallowed.
- Ingestion Seek medical attention.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
- Potential immediate effects: Not available.
- Potential delayed effects: Not available.

Long term exposure
- Potential immediate effects: Not available.
- Potential delayed effects: Not available.

Potential chronic health effects
- General: No known significant effects or critical hazards.
- Carcinogenicity: No known significant effects or critical hazards.
- Mutagenicity: No known significant effects or critical hazards.
- Teratogenicity: No known significant effects or critical hazards.
- Developmental effects: No known significant effects or critical hazards.
- Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>200 mg/kg</td>
</tr>
</tbody>
</table>

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl),α-hydro-u-hydroxy- Ethane-1,2-diol, ethoxylated</td>
<td>Acute LC50 &gt;1000000 µg/l Fresh water</td>
<td>Fish - Salmo salar - Parr</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
- Not available.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP_{ow}</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl),α-hydro-u-hydroxy- Ethane-1,2-diol, ethoxylated</td>
<td>-</td>
<td>3.2</td>
<td>low</td>
</tr>
</tbody>
</table>

Mobility in soil

Date of issue/Date of revision: 4/6/2015. Date of previous issue: No previous validation. Version: 1.
Section 12. Ecological information

Soil/water partition coefficient ($K_{OC}$) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Adhesives Sealants</td>
<td>Adhesives Sealants</td>
<td>Adhesives Sealants</td>
<td>Adhesives Sealants</td>
<td>Adhesives Sealants</td>
<td>Adhesives Sealants</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Special precautions for user : *Transport within user's premises*: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) PAIR: Carboxylic acids, C6-18 and C5-15-di-
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed
Section 15. Regulatory information

Clean Air Act Section 602
Class I Substances : Not listed

Clean Air Act Section 602
Class II Substances : Not listed

DEA List I Chemicals
(Preceptor Chemicals) : Not listed

DEA List II Chemicals
(Essential Chemicals) : Not listed

SARA 302/304
Composition/information on ingredients
No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312
Classification : Immediate (acute) health hazard

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl),α-hydro-ω-hydroxy- Ethane-1,2-diol, ethoxylated Distillates (petroleum), hydrotreated middle</td>
<td>36 - 74</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

State regulations

Massachusetts : None of the components are listed.
New York : None of the components are listed.
New Jersey : None of the components are listed.
Pennsylvania : None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.

Montreal Protocol (Annexes A, B, C, E)
Not listed.

Stockholm Convention on Persistent Organic Pollutants
Not listed.

Rotterdam Convention on Prior Inform Consent (PIC)
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals
Not listed.

International lists

National inventory
Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.
Japan : Not determined.
Malaysia : Not determined.

Date of issue/Date of revision : 4/6/2015
Date of previous issue : No previous validation
Version : 1
Section 15. Regulatory information

New Zealand: Not determined.
Philippines: Not determined.
Republic of Korea: All components are listed or exempted.
Taiwan: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>1</td>
</tr>
<tr>
<td>Flammability</td>
<td>1</td>
</tr>
<tr>
<td>Physical hazards</td>
<td>0</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>1</td>
</tr>
<tr>
<td>Instability/Reactivity</td>
<td>0</td>
</tr>
<tr>
<td>Special</td>
<td></td>
</tr>
</tbody>
</table>

Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of printing: 4/6/2015.
Date of issue/Date of revision: 4/6/2015.
Date of previous issue: No previous validation.
Version: 1

Key to abbreviations:
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

References: Not available.

Notice to reader: Indicates information that has changed from previously issued version.
Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.