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ITW CHEMTRONICS ®

MSDS #2000

SECTION 1: CHEMICAL PRODUCT AND COMPANY INFORMATION**Company Address:**8125 Cobb Center Drive
Kennesaw, GA 30152

Product Information: 800-TECH-401

Emergency:

(Chemtrec) 800-424-9300

Customer Service: 800-645-5244

Revision Date:

December 10, 2007

Product Identification**CIRCUITWORKS® NICKEL CONDUCTIVE PEN****Product Code:** CW2000**SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No.	Wt. % Range
Nickel	7440-02-0	35.0-65.0
Propylene Glycol Methyl Ether Acetate	108-65-6	2.0-20.0
Ethylene Glycol Monobutyl Ether Acetate	112-07-2	2.0-20.0
n-Butyl Acetate	123-86-4	5.0-35.0
Acrylic Resin	mixture	5.0-20.0

SECTION 3: HAZARDOUS IDENTIFICATION

Emergency Overview: Silver colored paint with an aromatic hydrocarbon odor. This product is flammable. Liquid and vapors will irritate eyes and skin. Breathing high concentrations of product may produce headache, nausea, and drowsiness.

Potential Health Effects:

Eyes: Vapors of this product may irritate the eyes. Liquid is irritating and may cause tearing, redness, swelling or temporary corneal damage.

Skin: Contact may cause irritation. Prolonged contact may cause dermatitis and skin sensitization.

Ingestion: Harmful if swallowed. May cause nervous system depression.

Inhalation: Harmful if inhaled. May cause headache, nausea, vomiting, dizziness, drowsiness, irritation of the respiratory tract/mucous membranes. Extreme over-exposure may cause loss of consciousness and narcosis.

Pre-Existing Medical Conditions Aggravated by Exposure: Heart, lung, eye, skin.

SECTION 4: FIRST AID MEASURES

Eyes: Immediately flush with large amounts of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Have eyes examined by a physician if discomfort persists.

Skin: Remove contaminated clothing and wash skin with soap and water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse.

Ingestion: If swallowed, give two or more glasses of water immediately. **DO NOT** induce vomiting. Get medical attention.

Inhalation: In case of exposure to high concentrations of vapor or mist, remove to fresh air. If breathing is difficult, give oxygen and call a Physician. If breathing has stopped, apply artificial respiration and call a Physician.

SECTION 5: FIRE FIGHTING MEASURES

Flash Point: 76°F (24C) (TCC)

LEL/UEL: 1.5/10.0 (% by volume in air)

Extinguishing Media: Use alcohol foam, water foam, carbon dioxide, dry chemical, or water spray. Water may not be effective in fighting the fire but can be used to cool overheated areas. Care must be taken to not spread the fire.

Fire Fighting Instructions: Remove all ignition sources. Use water spray to cool overheated containers. Take care not the spread fire with water. As in any fire, wear self-contained breathing apparatus (pressure demand, OSHA/NIOSH approved or equivalent) and full protective gear. Solvent vapors are an explosion hazard. Keep material away from all sources of ignition, extreme heat, sparks or open flame. Material can be easily ignited and burns with intense heat.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Large Spills: Remove all sources of ignition (sparks, open flames, etc.). Wear self-contained breathing apparatus and appropriate personal protective equipment. Ventilate area and contain and absorb spill with inert material. Collect spill by scooping up liquids and absorbent material and place in a chemical waste container for proper disposal. Do not flush to sewer. Prevent material from entering storm sewers, ditches that lead to waterways and ground.

Small Spills: Absorb spill with absorbent material, then place in a chemical waste container for proper disposal.

SECTION 7: HANDLING AND STORAGE

Avoid prolonged or repeated contact with skin, eyes or clothing. Wash hands before eating. Use with adequate ventilation. Avoid breathing product vapor. Do not reuse this container. Store in a cool dry place, away from heat, sparks or flames. Keep container tightly closed when not in use. Do not store in direct sunlight.

KEEP OUT OF REACH OF CHILDREN.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

Exposure Guidelines:

CHEMICAL NAME	ACGIH TLV	OSHA PEL	ACGIH STEL
Nickel	1.0 mg/m3	1.0 mg/m3	NA
Propylene Glycol Methyl Ether Acetate	NA	NA	NA
Ethylene Glycol Monobutyl Ether Acetate	NA	NA	NA
n-Butyl Acetate	150 ppm	150 ppm	200 ppm
Acrylic Resin	NA	NA	NA

Work/Hygienic Practices: Good general ventilation should be sufficient to control airborne levels. Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product. If vapor concentration exceeds TLV, use NIOSH approved organic vapor cartridge respirator. Wear safety glasses with side shields or goggles and rubber or other chemically resistant gloves when handling this material.

NFPA and HMIS Codes:

	NFPA	HMIS
Health	2	2
Flammability	3	3
Reactivity	1	1
Personal Protection	-	B



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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIESPhysical State: Silver colored paintOdor: Aromatic hydrocarbonpH: NAVapor Pressure: 5-6 mmHg @ 20°CPercent Volatile: 30-40%Vapor Density: >1 (Air = 1)Solubility in Water: > 10%Specific Gravity: 1.6-1.8Evaporation Rate: >1

(Butyl acetate=1)

Boiling Range: 259-378°F (127 – 192C)**SECTION 10: STABILITY AND REACTIVITY**Stability: This product is stable. Conditions to Avoid: Avoid heat, sparks, open flame and strong oxidizing conditions.Incompatibility: Do not mix strong oxidizers, acids, bases, caustics, amines and alkali contamination.Products of Decomposition: Decomposition may release carbon monoxide, carbon dioxide, oxides of nitrogen, monomers and smoke. Depending on conditions, some highly reactive peroxides may be formed.Hazardous Polymerization: Will not occur. Material is not known to polymerize.Conditions to avoid: NA**SECTION 11: TOXICOLOGICAL INFORMATION**

Ingredients	LD50 (rat) Oral	LD50 (rbt) Dermal	LC50 (rat) Inhalation
Nickel	5000 mg/kg		
Propylene Glycol Methyl Ether Acetate	8500 mg/kg	>5000 mg/kg	>4300 ppm
Ethylene Glycol Monobutyl Ether Acetate	3200 mg/kg	500 mg/24H MLD	
n-Butyl Acetate	14,000 mg/kg	500 mg/24H MLD	2000 ppm/4H
Acrylic Resin	NA	NA	NA

Cancer Information: Nickel is listed as a possible carcinogen to humans IARC-2B & NTP-2.
 Reproductive effects: none Teratogenic effects: none Mutagenic effects: none

SECTION 12: ECOLOGICAL INFORMATION**Environmental Impact Information**

Avoid runoff into storm sewers and ditches which lead to waterways. Water runoff can cause environmental damage.

REPORTINGUS regulations require reporting spills of this material that could reach any surface waters. The toll free number for the US Coast Guard National Response Center is: **1-800-424-8802****SECTION 13: DISPOSAL CONSIDERATIONS**

Dispose of in accordance with all federal, state and local regulations. Water runoff can cause environmental damage.

SECTION 14: TRANSPORTATION INFORMATION

Proper Shipping Name	UN Number	Class	Sub. Risk	Pkg. Group	Hazard Label	Pkg. Instr.	Max. Quantity
<u>Air:</u> PAINT	UN1263	3	-	III	Flammable Liquid	Y309	1L 5L
<u>Ground:</u> Consumer Commodity ORM-D	-	ORM-D	-	-	ORM-D	173.150	5L

SECTION 15: REGULATORY INFORMATION**SECTION 313 SUPPLIER NOTIFICATION**

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372).

Nickel CAS# 7440-02-0 >50%

This information should be included on all MSDSs copied and distributed for this material.

TOXIC SUBSTANCES CONTROL ACT (TSCA).

All ingredients of this product are listed on the TSCA Inventory.

CALIFORNIA PROPOSITION 65: WARNING: This product contains nickel, a chemical known to the state of California to cause cancer.**WHMIS:** Class B2; Class D2B

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

SECTION 16: OTHER INFORMATION

Normal ventilation for standard manufacturing practices is usually adequate. Local exhaust should be used when large amounts are released.

To the best of our knowledge, the information contained herein is accurate. However, all materials may present unknown hazards and should be used with caution. In particular, improper use of our products and their inappropriate combination with other products and substances may produce harmful results which cannot be anticipated. Final determination of the suitability of any material is the sole responsibility of the user. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that may exist.