SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Company Address:
8125 Cobb Center Drive
Kennesaw, GA 30152

Product Information: 800-TECH-401
Customer Service: 800-645-5244

Emergency: (Chemtrec) 800-424-9300
Revision Date: March 12, 2008

Product Identification

IPA Presaturated Wipes
(formerly STENCILWORKS® IPA Presaturated Wipes)

Product Code: SIP100P, SIP48P, IPA50FP, IPA100B

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Wt. % Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>65.0 - 85.0</td>
</tr>
<tr>
<td>Deionized Water</td>
<td>7732-18-5</td>
<td>20.0 - 35.0</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARD IDENTIFICATION

Emergency Overview: Clear, colorless liquid with mild hydrocarbon solvent. This product is extremely flammable. Liquid will irritate eyes and skin under repeated or prolonged exposure. Breathing high concentrations of product may produce drowsiness and a headache.

Potential Health Effects:
- Eyes: Liquid, aerosols and vapors of this product are irritating and can cause pain, tearing, reddening and swelling accompanied by a stinging sensation.
- Skin: Contact causes skin irritation.
- Inhalation: Harmful if inhaled. High concentrations in immediate area can displace oxygen and cause dizziness, unconsciousness and even death with longer exposure. Keep people away from such vapors without self-contained breathing apparatus.
- Pre-Existing Medical Conditions Aggravated by Exposure: Heart, lung, skin, eye.

SECTION 4: FIRST AID MEASURES

- Eyes: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Have eyes examined and tested by medical personnel if irritation develops or persists.
- Skin: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.
- Ingestion: If swallowed, do not induce vomiting. Keep head below knees to minimize chance of aspirating material into the lungs. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

SECTION 5: FIRE FIGHTING MEASURES

Flash Point: 68°F (20°C) (TCC) LEL/UEL: 1.2/7.7 (% by volume in air)
Extinguishing Media: Use alcohol foam, carbon dioxide or water spray when fighting fires involving this material.
Fire Fighting Instructions: As in any fire, wear self-contained breathing apparatus (pressure demand, OSHA/NIOSH approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Large Spills: Shut off leak if possible and safe to do so. Wear self-contained breathing apparatus and appropriate personal protective equipment. Absorb spill with inert material (i.e. dry sand or earth), then place in a chemical waste container for proper disposal. Do not flush to sewer. Avoid runoff into storm sewers and ditches that lead to waterways.
Small Spills: Absorb spill with inert material (i.e. dry sand or earth), then place in a chemical waste container for proper disposal.

SECTION 7: HANDLING AND STORAGE

Avoid prolonged or repeated contact with skin, eyes or clothing. Wash hands before eating. Use with adequate ventilation. Avoid breathing product vapor. Do not reuse this container. Store in a cool dry place, away from heat, sparks or flames. Keep container tightly closed when not in use. Do not store in direct sunlight.

KEEP OUT OF REACH OF CHILDREN.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines:

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>ACGIH STEL</th>
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</thead>
<tbody>
<tr>
<td>Isopropanol</td>
<td>200 ppm</td>
<td>400 ppm</td>
<td>400 ppm</td>
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</table>

NFPA and HMIS Codes:

<table>
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<tr>
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<th>NFPA</th>
<th>HMIS</th>
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<tbody>
<tr>
<td>Health</td>
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<td>1</td>
</tr>
<tr>
<td>Flammability</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Reactivity</td>
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<td>1</td>
</tr>
<tr>
<td>Personal Protection</td>
<td>-</td>
<td>B</td>
</tr>
</tbody>
</table>

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Clear, colorless liquid
Odor: Mild alcohol
pH: NA
Vapor Pressure: 198 mm Hg @ 68°F (liquid)
Vapor Density: 3 (Air = 1)
Boiling Point: 174°F to 178°F (79°C to 81°C)
Solubility in Water: Negligible
Specific Gravity: 0.88 @ 68°F
Evaporation Rate: <1 (Butyl acetate =1)
Viscosity: Not established
Percent Volatile: 100 %
SECTION 10: STABILITY AND REACTIVITY
Stability: This product is stable.
Conditions to Avoid: Do not use near open flames, red hot surfaces or other sources of ignition.
Incompatibility: Do not mix powdered alkali and alkaline earth metals or strong oxidizing agents.
Products of Decomposition: Thermal decomposition may release carbon monoxide, carbon dioxide and incompletely burned hydrocarbons.
Hazardous Polymerization: Will not occur.

SECTION 11: TOXICOLOGICAL INFORMATION
Inhalation: Isopropanol LC50 rats 12,000 ppm/8 hrs
Ingestion: Isopropanol LD50 rats 5,800 mg/kg
Skin: Isopropanol Rabbit MLD
Eyes: Isopropanol rabbit MLD-MOD

Cancer Information: No ingredients listed as human carcinogens by NTP or IARC
Reproductive effects: none
Teratogenic effects: none
Mutagenic effects: none

SECTION 12: ECOLOGICAL INFORMATION
Avoid runoff into storm sewers and ditches, which lead to waterways. Water runoff can cause environmental damage.

REPORTING
US regulations require reporting spills of this material that could reach any surface waters. The toll free number for the US Coast Guard National Response Center is: 1-800-424-8802

SECTION 13: DISPOSAL CONSIDERATIONS
Dispose of in accordance with all federal, state and local regulations.

SECTION 14: TRANSPORTATION INFORMATION
Air: NOT TO BE SHIPPED BY AIR

Ground: Consumer Commodity ORM-D NA ORM-D NA ORM-D 173.202 173.150

SECTION 15: REGULATORY INFORMATION
SECTION 313 SUPPLIER NOTIFICATION
This product contains no toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40CFR372).
TOXIC SUBSTANCES CONTROL ACT (TSCA): All ingredients of this product are listed on the TSCA Inventory.
WHMIS: Class B2
This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

SECTION 16: OTHER INFORMATION
Normal ventilation for standard manufacturing practices is usually adequate. Local exhaust should be used when large amounts are released.
To the best of our knowledge, the information contained herein is accurate. However, all materials may present unknown hazards and should be used with caution. In particular, improper use of our products and their inappropriate combination with other products and substances may produce harmful results which cannot be anticipated. Final determination of the suitability of any material is the sole responsibility of the user. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that may exist.